



-  Loctite Master Gasket (92-12564-2)
-  Perfect Seal (92-34227-1)
-  Loctite 690 (92-909833)

| Parts List | | | | | | |
|------------|-------|-----------|------------------------------|-----|------------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 863 | 8981A18 | CYLINDER BLOCK/CRANKCASE | 1 | | 5 |
| 2 | | 72038 | BRACKET-STARTER MOTOR (L) | 1 | | 5 |
| 3 | 10 | 73279 | SCREW-BRACKET TO CRANKC | 2 | | 5 |
| 4 | 13 | 26993 | LOCKWASHER-BRACKET SCRE | 4 | | 5 |
| 5 | | 76867 | COVER-STARTER MOTOR (LO) | 1 | | 5 |
| 6 | 10 | 73279 | SCREW-COVER TO CRANKCAS | 2 | | 5 |
| 7 | 22 | 39072 | PLUG | 1 | | 5 |
| 8 | 17 | 20032 | DOWEL PIN | 2 | | 5 |
| 9 | 16 | 64936 | STUD-CARBURETOR (1-1/4 IN. | 4 | | 5 |
| 10 | 16 | 68165 | STUD-CRANKCASE TO DRIVE | 2 | | 5 |
| 11 | 17 | 20033 | DOWEL PIN-CRANKCASE TO C | 2 | | 5 |
| 12 | 16 | 87901 | STUD (4 IN.) | 2 | | 5 |
| 13 | 16 | 68166 | STUD (2-1/8 IN.) | 2 | | 5 |
| 14 | 16 | 68167 | STUD (2-1/2 IN.) | 2 | | 5 |
| 15 | 10 | 73657 | SCREW (1-1/2 IN.) | 13 | | 5 |
| 15 | 10 | 31984 | SCREW (1-3/8 IN.) | 3 | | 5 |
| 15 | 10 | 73275 | SCREW (2-7/8 IN.) | 2 | | 5 |
| 16 | 12 | 26020 | WASHER-CRANKCASE SCREW | 17 | | 5 |
| 17 | 10 | 20359 | SCREW-CENTER MAIN BEARING | 1 | | 5 |
| 18 | 10 | 19922075 | SCREW (3/4 IN.) | 2 | DESIGN II W/LOCKWASHER | |
| 19 | 12 | 830135 | LOCKWASHER | 3 | DESIGN II W/LOCKWASHER | 5 |
| 18 | 10 | 98260 | SCREW (5/8 IN.) | 2 | DESIGN I W/TAB WASHER | |
| 19 | 14 | 20091 | TAB WASHER | 3 | DESIGN I W/TAB WASHER | 5 |
| 20 | 32 | 830756109 | TUBE-BALANCE-MAIN BEARING | 1 | | 5 |
| 21 | 22 | 99664 | ELBOW-BALANCE TUBE TO CYL | 2 | | 5 |
| 22 | 22 | 65857 | CONNECTOR-BLEED HOSE (UPP | 1 | | 5 |
| 23 | 32 | 99130122 | HOSE-CYLINDER BLEED (11 IN.) | 1 | | 5 |
| 24 | 21 | 42867 | CHECK VALVE-BLEED HOSE (LO | 1 | | 5 |
| 25 | 22 | 812831 | PRIMER TEE (OLD DESIGN) | 1 | | |
| 26 | | 812996 | COVER | 1 | NON OIL | 5 |
| 27 | 25 | 48462 | O-RING | 1 | NON OIL | 2,5 |
| 28 | 10 | 55515 | SCREW | 2 | NON OIL | 5 |
| 29 | 12 | 89302 | WASHER | 2 | NON OIL | 5 |
| 30 | | 12415 | TEMPERATURE SENDER | 1 | POWERBOAT | |
| 31 | 84 | 88824A 6 | CABLE ASSEMBLY | 1 | POWERBOAT | |
| - | 27 | 85491A90 | GASKET SET | 1 | | |
| - | | 814278A93 | POWERHEAD ASSEMBLY, COMF | 1 | | |